Asian Chlorinated Rubber High Build Coating

Single pack, air drying chlorinated rubber based finish paint

Features

- Recommended for use in industrial environment
- Suitable for interior and exterior use
- Resistance to splash of mild chemicals
- Fast drying
- Dry heat resistance up to 60°C

Technical Data

- Colour: Range
- Gloss: Matt - Eggshell
- Volume solids: Approx. 40%
- Recommended dft / coat: 35 - 50 microns
- Theoretical covering capacity: 11.43 m²/l @ 35 microns dft
  : 8.00 m²/l @ 50 microns dft
- Drying time at 30°C:
  : Surface dry: 30 minutes
  : Hard dry: 8 hours
- Overcoating interval at 30°C:
  : Min.: 8 hours
  : Max.: Unlimited, provided surface is dry and clean from all contamination.
- Shelf life (cool & dry place): Atleast 12 months
- Flash point: Not less than 27°C

Directions for use

Surface Preparation & Substrate Condition

- Suitable chlorinated rubber / conventional / epoxy primers or intermediates; dry and free from all contamination. In case of aged epoxy / conventional coating, the surface should be sufficiently roughened prior to painting.
- Surface temperature must be at least 3°C above dew point but not above 50°C.

Mixing

If settling is observed in the drum, loosen the settled material with the help of hand stirrer followed by power driven stirrer for quick homogenous mixing.

Application

Brush / Roller

- Recommended thinner: T - 131 / T - 2007
- Volume of thinner: 0 - 10 %

Air spray

- Recommended thinner: T - 131 / T - 2007
- Volume of thinner: 5 - 20 %
- Nozzle orifice: 1.5 - 3.00 mm
- Nozzle pressure: 0.3 - 0.4 MPa (= approx. 3-4 atm; 43-57 p.s.i.)
Airless spray

- **Recommended thinner**: T - 131 / T - 2007
- **Volume of thinner**: 0 - 15 %
- **Nozzle orifice**: 0.38 - 0.46 mm
- **Nozzle pressure**: 10 - 13 MPa (= approx. 100-130 atm; 1400-1800 p.s.i.)

Storage & Packing

- **Storage**: Store in a cool & dry place. Store in accordance with local regulations.
- **Packing**: 20, 4 & 1 litre

Safety Information

As a general safety measure, inhalation of solvent vapours or paint mist and contact of liquid paint with skin & eyes, should be avoided. Forced ventilation should be provided when applying paint in confined spaces or stagnant air. Even when ventilation is provided, respiratory, skin and eye protection are always recommended when spraying paint.

Please refer our Material Safety Data Sheet prior to using the product.